

High Speed! High Efficiency! High Performance!
Wysoka Prędkość! Wysoka Skuteczność! Wysoka Wydajność!

DSKC Drills

Wiertła DSKC

NEW!



Central Insert
Płytki Centralna



Peripheral Insert
Płytki Zewnętrzna



Excellent cutting performance and chip control due to the optimized chip breaker geometry of both inserts, central & peripheral.

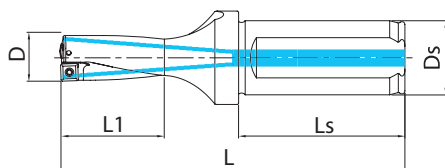
Doskonała wydajność skrawania i kontrola wiórów dzięki zoptymalizowanej geometrii łamacza wiórów obu płytek centralnej i zewnętrznej.

Small Dia. drills ($\varnothing 13 \sim \varnothing 23.5$) are designed with oil holes and the optimized shape of the flute increases the rigidity of the drill.

Wiertła o małych średnicach ($\varnothing 13 \sim \varnothing 23.5$) zostały zaprojektowane z otworami i zoptymalizowanym kształtem rowka, zwiększającym sztywność wiertła.

The chip discharging space for DSKC middle dia and big dia drill ($\varnothing 24 \sim \varnothing 60$) was greatly extended. These drills are stable and surface roughness are excellent in the deep hole drilling also.

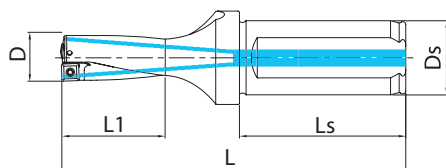
Układ odprowadzania wiórów dla średnich i dużych wiertel ($\varnothing 24 \sim \varnothing 60$) został przedłużony. Wiertła te są stabilne, a doskonałą chropowatość powierzchni otrzymuje się także przy wierceniu głębokich otworów.

HIGH SPEED DRILLING WIERCENIE SZYBKOŚCIOWE

2XD
DSKC

Peripheral Insert
Płytko Zewnętrzna

Central Insert
Płytko Centralna

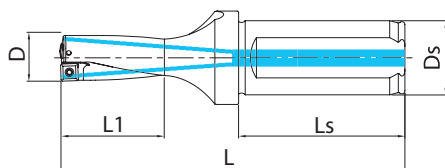
EDP Nr.	Dimensions Wymiary (mm)					Insert Płytko	Spare Parts Części zamienne	
	D	L1	L	Ds	Ls			
DSKC0130002920B	13	29	99	20	50	SPMT040204/XOMT040204	SR057	W207
DSKC0135003020B	13,5	30	100	20	50	SPMT040204/XOMT040204	SR057	W207
DSKC0140003120B	14	31	101	20	50	SPMT050204/ XOMT050204	SR057	W207
DSKC0145003220B	14,5	32	102	20	50	SPMT050204/ XOMT050204	SR057	W207
DSKC0150003320B	15	33	103	20	50	SPMT050204/ XOMT050204	SR057	W207
DSKC0155003420B	15,5	34	104	20	50	SPMT050204/ XOMT050204	SR057	W207
DSKC0160003520B	16	35	105	20	50	SPMT050204/ XOMT050204	SR057	W207
DSKC0165003625B	16,5	36	117	25	56	SPMT060205/ XOMT060204	SR220	W207
DSKC0170003725B	17	37	118	25	56	SPMT060205/ XOMT060204	SR220	W207
DSKC0175003825B	17,5	38	119	25	56	SPMT060205/ XOMT060204	SR220	W207
DSKC0180003925B	18	39	120	25	56	SPMT060205/ XOMT060204	SR220	W207
DSKC0185004025B	18,5	40	121	25	56	SPMT060205/ XOMT060204	SR220	W207
DSKC0190004125B	19	41	122	25	56	SPMT060205/ XOMT060204	SR220	W207
DSKC0195004225B	19,5	42	123	25	56	SPMT060205/ XOMT060204	SR220	W207
DSKC0200004325B	20	43	124	25	56	SPMT07T208/ XOMT07T205	SR222	W039
DSKC0205004425B	20,5	44	125	25	56	SPMT07T208/ XOMT07T205	SR222	W039
DSKC0210004525B	21	45	126	25	56	SPMT07T208/ XOMT07T205	SR222	W039
DSKC0215004625B	21,5	46	127	25	56	SPMT07T208/ XOMT07T205	SR222	W039
DSKC0220004725B	22	47	128	25	56	SPMT07T208/ XOMT07T205	SR222	W039
DSKC0225004825B	22,5	48	129	25	56	SPMT07T208/ XOMT07T205	SR222	W039
DSKC0230004925B	23	49	130	25	56	SPMT07T208/ XOMT07T205	SR222	W039
DSKC0235005025B	23,5	50	131	25	56	SPMT07T208/ XOMT07T205	SR222	W039
DSKC0240005132B	24	51	141	32	60	SPMT090308/ XOMT090305	SR372	W039
DSKC0245005232B	24,5	52	142	32	60	SPMT090308/ XOMT090305	SR372	W039
DSKC0250005332B	25	53	143	32	60	SPMT090308/ XOMT090305	SR372	W039
DSKC0255005432B	25,5	54	144	32	60	SPMT090308/ XOMT090305	SR372	W039
DSKC0260005532B	26	55	145	32	60	SPMT090308/ XOMT090305	SR372	W039
DSKC0265005632B	26,5	56	146	32	60	SPMT090308/ XOMT090305	SR372	W039
DSKC0270005732B	27	57	147	32	60	SPMT090308/ XOMT090305	SR372	W039
DSKC0275005832B	27,5	58	148	32	60	SPMT090308/ XOMT090305	SR372	W039
DSKC0280005932B	28	59	149	32	60	SPMT090308/ XOMT090305	SR372	W039
DSKC0285006032B	28,5	60	150	32	60	SPMT090308/ XOMT090305	SR372	W039
DSKC0290006132B	29	61	151	32	60	SPMT090308/ XOMT090305	SR372	W039

HIGH SPEED DRILLING WIERCENIE SZYBKOŚCIOWE

2XD
DSKC

Peripheral Insert
Płytki Zewnętrzna

Central Insert
Płytki Centralna

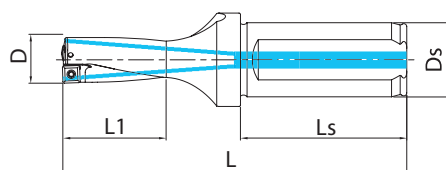
EDP Nr.	Dimensions Wymiary (mm)					Insert Płytki	Spare Parts Części zamienne	
	D	L1	L	Ds	Ls			
DSKC0295006232B	29,5	62	152	32	60	SPMT090308/ XOMT090305	SR372	W039
DSKC0300006532B	30	65	155	32	60	SPMT11T308/ XOMT11T306	SR224.	W036
DSKC0310006732B	31	67	157	32	60	SPMT11T308/ XOMT11T306	SR224.	W036
DSKC0320006932B	32	69	159	32	60	SPMT11T308/ XOMT11T306	SR224.	W036
DSKC0330007132B	33	71	161	32	60	SPMT11T308/ XOMT11T306	SR224.	W036
DSKC0340007332B	34	73	163	32	60	SPMT11T308/ XOMT11T306	SR224.	W036
DSKC0350007532B	35	75	165	32	60	SPMT11T308/ XOMT11T306	SR224.	W036
DSKC0360007740B	36	77	182	40	70	SPMT11T308/ XOMT11T306	SR224.	W036
DSKC0370007940B	37	79	184	40	70	SPMT130410/ XOMT130406	SR065	W036
DSKC0380008140B	38	81	186	40	70	SPMT130410/ XOMT130406	SR065	W036
DSKC0390008340B	39	83	188	40	70	SPMT130410/ XOMT130406	SR065	W036
DSKC0400008540B	40	85	190	40	70	SPMT130410/ XOMT130406	SR065	W036
DSKC0410008740B	41	87	192	40	70	SPMT130410/ XOMT130406	SR065	W036
DSKC0420008940B	42	89	194	40	70	SPMT130410/ XOMT130406	SR065	W036
DSKC0430009140B	43	91	196	40	70	SPMT15M510/ XOMT15M508	SR227.	W037_2
DSKC0440009340B	44	93	198	40	70	SPMT15M510/ XOMT15M508	SR227.	W037_2
DSKC0450009540B	45	95	200	40	70	SPMT15M510/ XOMT15M508	SR227.	W037_2
DSKC0460009740B	46	97	202	40	70	SPMT15M510/ XOMT15M508	SR227.	W037_2
DSKC0470009940B	47	99	204	40	70	SPMT15M510/ XOMT15M508	SR227.	W037_2
DSKC0480010140B	48	101	206	40	70	SPMT15M510/ XOMT15M508	SR227.	W037_2
DSKC0490010340B	49	103	208	40	70	SPMT15M510/ XOMT15M508	SR227.	W037_2
DSKC0500010540B	50	105	210	40	70	SPMT15M510/ XOMT15M508	SR227.	W037_2
DSKC0510010740B	51	107	212	40	70	SPMT180510/ XOMT180508	SR227.	W037_2
DSKC0520010940B	52	109	214	40	70	SPMT180510/ XOMT180508	SR227.	W037_2
DSKC0530011140B	53	111	216	40	70	SPMT180510/ XOMT180508	SR227.	W037_2
DSKC0540011340B	54	113	218	40	70	SPMT180510/ XOMT180508	SR227.	W037_2
DSKC0550011540B	55	115	220	40	70	SPMT180510/ XOMT180508	SR227.	W037_2
DSKC0560011740B	56	117	222	40	70	SPMT180510/ XOMT180508	SR227.	W037_2
DSKC0570011940B	57	119	224	40	70	SPMT180510/ XOMT180508	SR227.	W037_2
DSKC0580012140B	58	121	226	40	70	SPMT180510/ XOMT180508	SR227.	W037_2
DSKC0590012340B	59	123	228	40	70	SPMT180510/ XOMT180508	SR227.	W037_2
DSKC0600012540B	60	125	230	40	70	SPMT180510/ XOMT180508	SR227.	W037_2

HIGH SPEED DRILLING WIERCENIE SZYBKOŚCIOWE

3XD
DSKC

Peripheral Insert
Płytko Zewnętrzna



Central Insert
Płytko Centralna

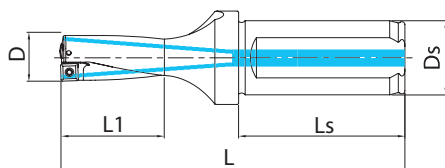
EDP Nr.	Dimensions Wymiary (mm)					Insert Płytko	Spare Parts Części zamienne	
	D	L1	L	Ds	Ls			
DSKC0130004220B	13	42	112	20	50	SPMT040204/XOMT040204	SR057	W207
DSKC0135004420B	13,5	44	114	20	50	SPMT040204/XOMT040204	SR057	W207
DSKC0140004520B	14	45	115	20	50	SPMT050204/ XOMT050204	SR057	W207
DSKC0145004720B	14,5	47	117	20	50	SPMT050204/ XOMT050204	SR057	W207
DSKC0150004820B	15	48	118	20	50	SPMT050204/ XOMT050204	SR057	W207
DSKC0155005020B	15,5	50	120	20	50	SPMT050204/ XOMT050204	SR057	W207
DSKC0160005120B	16	51	121	20	50	SPMT050204/ XOMT050204	SR057	W207
DSKC0165005325B	16,5	53	134	25	56	SPMT060205/ XOMT060204	SR220	W207
DSKC0170005425B	17	54	135	25	56	SPMT060205/ XOMT060204	SR220	W207
DSKC0175005625B	17,5	56	137	25	56	SPMT060205/ XOMT060204	SR220	W207
DSKC0180005725B	18	57	138	25	56	SPMT060205/ XOMT060204	SR220	W207
DSKC0185005925B	18,5	59	140	25	56	SPMT060205/ XOMT060204	SR220	W207
DSKC0190006025B	19	60	141	25	56	SPMT060205/ XOMT060204	SR220	W207
DSKC0195006225B	19,5	62	143	25	56	SPMT060205/ XOMT060204	SR220	W207
DSKC0200006325B	20	63	144	25	56	SPMT07T208/ XOMT07T205	SR222	W039
DSKC0205006525B	20,5	65	146	25	56	SPMT07T208/ XOMT07T205	SR222	W039
DSKC0210006625B	21	66	147	25	56	SPMT07T208/ XOMT07T205	SR222	W039
DSKC0215006825B	21,5	68	149	25	56	SPMT07T208/ XOMT07T205	SR222	W039
DSKC0220006925B	22	69	150	25	56	SPMT07T208/ XOMT07T205	SR222	W039
DSKC0225007125B	22,5	71	152	25	56	SPMT07T208/ XOMT07T205	SR222	W039
DSKC0230007225B	23	72	153	25	56	SPMT07T208/ XOMT07T205	SR222	W039
DSKC0235007425B	23,5	74	155	25	56	SPMT07T208/ XOMT07T205	SR222	W039
DSKC0240007532B	24	75	165	32	60	SPMT090308/ XOMT090305	SR372	W039
DSKC0245007732B	24,5	77	167	32	60	SPMT090308/ XOMT090305	SR372	W039
DSKC0250007832B	25	78	168	32	60	SPMT090308/ XOMT090305	SR372	W039
DSKC0255008032B	25,5	80	170	32	60	SPMT090308/ XOMT090305	SR372	W039
DSKC0260008132B	26	81	171	32	60	SPMT090308/ XOMT090305	SR372	W039
DSKC0265008332B	26,5	83	173	32	60	SPMT090308/ XOMT090305	SR372	W039
DSKC0270008432B	27	84	174	32	60	SPMT090308/ XOMT090305	SR372	W039
DSKC0275008632B	27,5	86	176	32	60	SPMT090308/ XOMT090305	SR372	W039
DSKC0280008732B	28	87	177	32	60	SPMT090308/ XOMT090305	SR372	W039
DSKC0285008932B	28,5	89	179	32	60	SPMT090308/ XOMT090305	SR372	W039
DSKC0290009032B	29	90	180	32	60	SPMT090308/ XOMT090305	SR372	W039

HIGH SPEED DRILLING WIERCENIE SZYBKOŚCIOWE

3XD
DSKC

Peripheral Insert
Płytko Zewnętrzna



Central Insert
Płytko Centralna

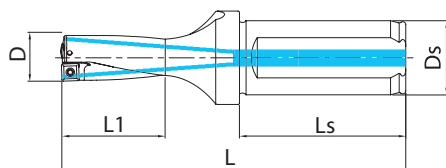
EDP Nr.	Dimensions Wymiary (mm)					Insert Płytko	Spare Parts Części zamienne	
	D	L1	L	Ds	Ls			
DSKC0295009232B	29,5	92	182	32	60	SPMT090308/ XOMT090305	SR372	W039
DSKC0300009532B	30	95	185	32	60	SPMT11T308/ XOMT11T306	SR224.	W036
DSKC0310009832B	31	98	188	32	60	SPMT11T308/ XOMT11T306	SR224.	W036
DSKC0320010132B	32	101	191	32	60	SPMT11T308/ XOMT11T306	SR224.	W036
DSKC0330010432B	33	104	194	32	60	SPMT11T308/ XOMT11T306	SR224.	W036
DSKC0340010732B	34	107	197	32	60	SPMT11T308/ XOMT11T306	SR224.	W036
DSKC0350011032B	35	110	200	32	60	SPMT11T308/ XOMT11T306	SR224.	W036
DSKC0360011340B	36	113	218	40	70	SPMT11T308/ XOMT11T306	SR224.	W036
DSKC0370011640B	37	116	221	40	70	SPMT130410/ XOMT130406	SR065	W036
DSKC0380011940B	38	119	224	40	70	SPMT130410/ XOMT130406	SR065	W036
DSKC0390012240B	39	122	227	40	70	SPMT130410/ XOMT130406	SR065	W036
DSKC0400012540B	40	125	230	40	70	SPMT130410/ XOMT130406	SR065	W036
DSKC0410012840B	41	128	233	40	70	SPMT130410/ XOMT130406	SR065	W036
DSKC0420013140B	42	131	236	40	70	SPMT130410/ XOMT130406	SR065	W036
DSKC0430013440B	43	134	239	40	70	SPMT15M510/ XOMT15M508	SR227.	W037_2
DSKC0440013740B	44	137	242	40	70	SPMT15M510/ XOMT15M508	SR227.	W037_2
DSKC0450014040B	45	140	245	40	70	SPMT15M510/ XOMT15M508	SR227.	W037_2
DSKC0460014340B	46	143	248	40	70	SPMT15M510/ XOMT15M508	SR227.	W037_2
DSKC0470014640B	47	146	251	40	70	SPMT15M510/ XOMT15M508	SR227.	W037_2
DSKC0480014940B	48	149	254	40	70	SPMT15M510/ XOMT15M508	SR227.	W037_2
DSKC0490015240B	49	152	257	40	70	SPMT15M510/ XOMT15M508	SR227.	W037_2
DSKC0500015540B	50	155	260	40	70	SPMT15M510/ XOMT15M508	SR227.	W037_2
DSKC0510015840B	51	158	263	40	70	SPMT180510/ XOMT180508	SR227.	W037_2
DSKC0520016140B	52	161	266	40	70	SPMT180510/ XOMT180508	SR227.	W037_2
DSKC0530016440B	53	164	269	40	70	SPMT180510/ XOMT180508	SR227.	W037_2
DSKC0540016740B	54	167	272	40	70	SPMT180510/ XOMT180508	SR227.	W037_2
DSKC0550017040B	55	170	275	40	70	SPMT180510/ XOMT180508	SR227.	W037_2
DSKC0560017340B	56	173	278	40	70	SPMT180510/ XOMT180508	SR227.	W037_2
DSKC0570017640B	57	176	281	40	70	SPMT180510/ XOMT180508	SR227.	W037_2
DSKC0580017940B	58	179	284	40	70	SPMT180510/ XOMT180508	SR227.	W037_2
DSKC0590018240B	59	182	287	40	70	SPMT180510/ XOMT180508	SR227.	W037_2
DSKC0600018540B	60	185	290	40	70	SPMT180510/ XOMT180508	SR227.	W037_2

HIGH SPEED DRILLING WIERCENIE SZYBKOŚCIOWE

4XD
DSKC

Peripheral Insert
Płytko Zewnętrzna



Central Insert
Płytko Centralna

EDP Nr.	Dimensions Wymiary (mm)					Insert Płytko	Spare Parts Części zamienne	
	D	L1	L	Ds	Ls			
DSKC0130005520B	13	55	125	20	50	SPMT040204/XOMT040204	SR057	W207
DSKC0135005720B	13,5	57	127	20	50	SPMT040204/XOMT040204	SR057	W207
DSKC0140005920B	14	59	129	20	50	SPMT050204/ XOMT050204	SR057	W207
DSKC0145006120B	14,5	61	131	20	50	SPMT050204/ XOMT050204	SR057	W207
DSKC0150006320B	15	63	133	20	50	SPMT050204/ XOMT050204	SR057	W207
DSKC0155006520B	15,5	65	135	20	50	SPMT050204/ XOMT050204	SR057	W207
DSKC0160006720B	16	67	137	20	50	SPMT050204/ XOMT050204	SR057	W207
DSKC0165006925B	16,5	69	150	25	56	SPMT060205/ XOMT060204	SR220	W207
DSKC0170007125B	17	71	152	25	56	SPMT060205/ XOMT060204	SR220	W207
DSKC0175007325B	17,5	73	154	25	56	SPMT060205/ XOMT060204	SR220	W207
DSKC0180007525B	18	75	156	25	56	SPMT060205/ XOMT060204	SR220	W207
DSKC0185007725B	18,5	77	158	25	56	SPMT060205/ XOMT060204	SR220	W207
DSKC0190007925B	19	79	160	25	56	SPMT060205/ XOMT060204	SR220	W207
DSKC0195008125B	19,5	81	162	25	56	SPMT060205/ XOMT060204	SR220	W207
DSKC0200008325B	20	83	164	25	56	SPMT07T208/ XOMT07T205	SR222	W039
DSKC0205008525B	20,5	85	166	25	56	SPMT07T208/ XOMT07T205	SR222	W039
DSKC0210008725B	21	87	168	25	56	SPMT07T208/ XOMT07T205	SR222	W039
DSKC0215008925B	21,5	89	170	25	56	SPMT07T208/ XOMT07T205	SR222	W039
DSKC0220009125B	22	91	172	25	56	SPMT07T208/ XOMT07T205	SR222	W039
DSKC0225009325B	22,5	93	174	25	56	SPMT07T208/ XOMT07T205	SR222	W039
DSKC0230009525B	23	95	176	25	56	SPMT07T208/ XOMT07T205	SR222	W039
DSKC0235009725B	23,5	97	178	25	56	SPMT07T208/ XOMT07T205	SR222	W039
DSKC0240009932B	24	99	189	32	60	SPMT090308/ XOMT090305	SR372	W039
DSKC0245010132B	24,5	101	191	32	60	SPMT090308/ XOMT090305	SR372	W039
DSKC0250010332B	25	103	193	32	60	SPMT090308/ XOMT090305	SR372	W039
DSKC0255010532B	25,5	105	195	32	60	SPMT090308/ XOMT090305	SR372	W039
DSKC0260010732B	26	107	197	32	60	SPMT090308/ XOMT090305	SR372	W039
DSKC0265010932B	26,5	109	199	32	60	SPMT090308/ XOMT090305	SR372	W039
DSKC0270011132B	27	111	201	32	60	SPMT090308/ XOMT090305	SR372	W039
DSKC0275011332B	27,5	113	203	32	60	SPMT090308/ XOMT090305	SR372	W039
DSKC0280011532B	28	115	205	32	60	SPMT090308/ XOMT090305	SR372	W039
DSKC0285011732B	28,5	117	207	32	60	SPMT090308/ XOMT090305	SR372	W039
DSKC0290011932B	29	119	209	32	60	SPMT090308/ XOMT090305	SR372	W039

HIGH SPEED DRILLING WIERCENIE SZYBKOŚCIOWE

4XD
DSKC

Peripheral Insert
Płytko Zewnętrzna

Central Insert
Płytko Centralna

EDP Nr.	Dimensions Wymiary (mm)					Insert Płytko	Spare Parts Części zamienne	
	D	L1	L	Ds	Ls			
DSKC0295012132B	29,5	121	211	32	60	SPMT090308/ XOMT090305	SR372	W039
DSKC0300012532B	30	125	215	32	60	SPMT11T308/ XOMT11T306	SR224.	W036
DSKC0310012932B	31	129	219	32	60	SPMT11T308/ XOMT11T306	SR224.	W036
DSKC0320013332B	32	133	223	32	60	SPMT11T308/ XOMT11T306	SR224.	W036
DSKC0330013732B	33	137	227	32	60	SPMT11T308/ XOMT11T306	SR224.	W036
DSKC0340014132B	34	141	231	32	60	SPMT11T308/ XOMT11T306	SR224.	W036
DSKC0350014532B	35	145	235	32	60	SPMT11T308/ XOMT11T306	SR224.	W036
DSKC0360014940B	36	149	254	40	70	SPMT11T308/ XOMT11T306	SR224.	W036
DSKC0370015340B	37	153	258	40	70	SPMT130410/ XOMT130406	SR065	W036
DSKC0280015740B	28	157	262	40	70	SPMT130410/ XOMT130406	SR065	W036
DSKC0390016140B	39	161	266	40	70	SPMT130410/ XOMT130406	SR065	W036
DSKC0400016540B	40	165	270	40	70	SPMT130410/ XOMT130406	SR065	W036
DSKC0410016940B	41	169	274	40	70	SPMT130410/ XOMT130406	SR065	W036
DSKC0420017340B	42	173	278	40	70	SPMT130410/ XOMT130406	SR065	W036
DSKC0430017740B	43	177	282	40	70	SPMT15M510/ XOMT15M508	SR227.	W037_2
DSKC0440018140B	44	181	286	40	70	SPMT15M510/ XOMT15M508	SR227.	W037_2
DSKC0450018540B	45	185	290	40	70	SPMT15M510/ XOMT15M508	SR227.	W037_2
DSKC0460018940B	46	189	294	40	70	SPMT15M510/ XOMT15M508	SR227.	W037_2
DSKC0470019340B	47	193	298	40	70	SPMT15M510/ XOMT15M508	SR227.	W037_2
DSKC0480019740B	48	197	302	40	70	SPMT15M510/ XOMT15M508	SR227.	W037_2
DSKC0490020140B	49	201	306	40	70	SPMT15M510/ XOMT15M508	SR227.	W037_2
DSKC0500020540B	50	205	310	40	70	SPMT15M510/ XOMT15M508	SR227.	W037_2
DSKC0510020940B	51	209	314	40	70	SPMT180510/ XOMT180508	SR227.	W037_2
DSKC0520021340B	52	213	318	40	70	SPMT180510/ XOMT180508	SR227.	W037_2
DSKC0530021740B	53	217	322	40	70	SPMT180510/ XOMT180508	SR227.	W037_2
DSKC0540022140B	54	221	326	40	70	SPMT180510/ XOMT180508	SR227.	W037_2
DSKC0550022540B	55	225	330	40	70	SPMT180510/ XOMT180508	SR227.	W037_2
DSKC0560022940B	56	229	334	40	70	SPMT180510/ XOMT180508	SR227.	W037_2
DSKC0570023340B	57	233	338	40	70	SPMT180510/ XOMT180508	SR227.	W037_2
DSKC0580023740B	58	237	342	40	70	SPMT180510/ XOMT180508	SR227.	W037_2
DSKC0590024140B	59	241	346	40	70	SPMT180510/ XOMT180508	SR227.	W037_2
DSKC0600024540B	60	245	350	40	70	SPMT180510/ XOMT180508	SR227.	W037_2

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